SAFETY DATA SHEET

1. Identification

Product identifier **Andisil® 1120 Silane**

Other means of identification

SDS number Andisil 1120

Product code 8178

Recommended use Adhesion promoter.

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer/Supplier AB Specialty Silicones, LLC
3725 Hawthorn Court
Waukegan, IL 60087
US

Email: info@andisil.com

Contact person: Health & Safety Manager

General Assistance: 888-234-1395

Emergency Telephone: 24 hour:CHEMTREC 800-424-9300

DISTRIBUTED BY: R.E. CARROLL, INC.
1570 NORTH OLDEN AVENUE EXT.
EWING N.J. 08638-3204 USA
609-695-6211/800-257-9365 Orders@RECarroll.com

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 4
Health hazards	Acute toxicity, inhalation	Category 4
	Serious eye damage/eye irritation	Category 1
	Sensitization, respiratory	Category 1
	Sensitization, skin	Category 1

OSHA defined hazards Not classified.

Label elements

Signal word Danger

Hazard statement Combustible liquid. May cause an allergic skin reaction. Causes serious eye damage. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Precautionary statement

Prevention Keep away from flames and hot surfaces-No smoking. Avoid breathing mist or vapor. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/eye protection/face protection. In case of inadequate ventilation wear respiratory protection.

Response If on skin: Wash with plenty of water. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse. In case of fire: Use appropriate media to extinguish.

Storage Store in a well-ventilated place. Keep cool.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC) Methanol: Human exposure to methanol may result in illness, systemic poisoning, blindness, optic nerve damage and perhaps death, after being ingested, absorbed through the skin or inhaled. Death due to cardiac or respiratory failure has been reported in some cases from consumption of as little as 30 mls.

Supplemental information Toxic to aquatic life with long lasting effects.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	%
N-(3-(trimethoxysilyl)propyl)ethylenediamine	1760-24-3	70 - 90
Bis(3-trimethoxysilylpropyl) ethanediamine	68845-16-9	5 - 10
Oligomers of aminoalkylmethoxysilane		1 - 5
Methanol	67-56-1	< 1
Ethylenediamine	107-15-3	< 1

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Do not use mouth-to-mouth method if victim inhaled the substance. Induce artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.

Skin contact Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.

Eye contact Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Difficulty in breathing. May cause an allergic skin reaction. Dermatitis. Rash.
Liquid or vapors can react with moisture in the eye to form methanol, an alcohol which can cause temporary or permanent blindness depending on exposure. Methanol: Human exposure to methanol may result in illness, systemic poisoning, blindness, optic nerve damage and perhaps death, after being ingested, absorbed through the skin or inhaled. Death due to cardiac or respiratory failure has been reported in some cases from consumption of as little as 30 ml. Even small amounts (30-250 ml methanol) may be fatal. Symptoms are stomach ache, nausea, vomiting, dullness, visual disorder and blindness.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire. Note: Water sprayed on burning material may generate methanol.

Specific hazards arising from the chemical The product is combustible, and heating may generate vapors which may form explosive vapor/air mixtures. During fire, gases hazardous to health may be formed. This material may generate formaldehyde at temperatures greater than 150°C (300°F) in air or the presence of oxygen.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards Combustible liquid. This material is reactive with water, but the reaction will not significantly increase the fire severity.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of vapors and spray mists. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. The product is immiscible with water and will sediment in water systems.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Keep away from open flames, hot surfaces and sources of ignition. When using do not smoke. Do not get this material in contact with eyes. Avoid inhalation of vapors and spray mists. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Avoid contact with water and moisture. Keep away from heat, sparks and open flame. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Ethylenediamine (CAS 107-15-3)	PEL	25 mg/m3
		10 ppm
Methanol (CAS 67-56-1)	PEL	260 mg/m3
		200 ppm

US. ACGIH Threshold Limit Values

Components	Type	Value
Ethylenediamine (CAS 107-15-3)	TWA	10 ppm
Methanol (CAS 67-56-1)	STEL	250 ppm
	TWA	200 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
Ethylenediamine (CAS 107-15-3)	TWA	25 mg/m3
		10 ppm
Methanol (CAS 67-56-1)	STEL	325 mg/m3
		250 ppm
	TWA	260 mg/m3
		200 ppm

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
Methanol (CAS 67-56-1)	15 mg/l	Methanol	Urine	*

* - For sampling details, please see the source document.

Exposure guidelines

US - California OELs: Skin designation

Methanol (CAS 67-56-1) Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

Methanol (CAS 67-56-1) Skin designation applies.

US - Tennessee OELs: Skin designation

Methanol (CAS 67-56-1) Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

Ethylenediamine (CAS 107-15-3) Can be absorbed through the skin.

Methanol (CAS 67-56-1) Can be absorbed through the skin.

US. NIOSH: Pocket Guide to Chemical Hazards

Methanol (CAS 67-56-1) Can be absorbed through the skin.

Appropriate engineering controls Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. General ventilation normally adequate. Provide eyewash station.
This product may be capable of generating 0.1 ppm or greater formaldehyde vapors under certain use conditions. According to OSHA 29 CFR 1910.1048, formaldehyde vapors may be considered hazardous if workplace airborne concentrations exceed 0.1 ppm.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection

Hand protection Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Skin protection

Other Wear appropriate chemical resistant clothing.

Respiratory protection Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance

Physical state Liquid.

Form Liquid.

Color Colorless to Pale Yellow.

Odor Not available.

Odor threshold Not available.

pH Not available.

Melting point/freezing point < -32.8 °F (< -36 °C) / Not determined.

Initial boiling point and boiling range > 262.4 °F (> 128 °C)

Flash point 185.0 °F (85.0 °C)

Evaporation rate Not available.

Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Relative density	1.03 (25 °C)
Solubility(ies)	
Solubility (water)	Insoluble in water.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	590 °F (310 °C)
Decomposition temperature	Not available.
Viscosity	5 cSt
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Percent volatile	Not determined.

10. Stability and reactivity

Reactivity	Material reacts with water.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Reacts with water and moisture in air liberating methanol.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Water, moisture. Strong oxidizing agents.
Hazardous decomposition products	Carbon oxides. Nitrogen oxides. Silicon oxides. This material may generate formaldehyde at temperatures greater than 150°C (300°F) in air or the presence of oxygen.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin contact	May cause an allergic skin reaction.
Eye contact	Causes serious eye damage.
Ingestion	Do not ingest.
Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. Difficulty in breathing. May cause an allergic skin reaction. Dermatitis. Rash. Methanol: Human exposure to methanol may result in illness, systemic poisoning, blindness, optic nerve damage and perhaps death, after being ingested, absorbed through the skin or inhaled. Death due to cardiac or respiratory failure has been reported in some cases from consumption of as little as 30 ml.

Information on toxicological effects

Acute toxicity	Harmful if inhaled.
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Causes serious eye damage.
Respiratory or skin sensitization	
Respiratory sensitization	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin sensitization	May cause an allergic skin reaction.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

NTP Report on Carcinogens

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Components		Species	Test Results
Methanol (CAS 67-56-1)			
Aquatic			
Acute			
Crustacea	EC50	Daphnia magna	> 10000 mg/l, 48 hours
Fish	LC50	Bluegill (Lepomis macrochirus)	15400 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability The product is not readily biodegradable.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

Ethylenediamine (CAS 107-15-3)	-2.04
Methanol (CAS 67-56-1)	-0.77

Mobility in soil The product is insoluble in water.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number NA1993

UN proper shipping name Combustible liquid, n.o.s. (Bis(3-trimethoxysilylpropyl) ethanediamine)

Transport hazard class(es)

Class Combustible liq

Subsidiary risk -

Label(s) None

Packing group III

Special precautions for user This material is classified as a combustible liquid when shipped in bulk packaging >119 G / 450 L. This material is not regulated under 49 CFR if in a container of 119 gallon capacity or less.

Special provisions IB3, T1, T4, TP1

Packaging exceptions 150

Packaging non bulk 203

Packaging bulk 241

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
All components are listed on or exempt from the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Ethylenediamine (CAS 107-15-3)	Listed.
Methanol (CAS 67-56-1)	Listed.

SARA 304 Emergency release notification

1,2-Ethanediamine (CAS 107-15-3)	5000 LBS

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Chemical name	CAS number	Reportable quantity (pounds)	Threshold planning quantity (pounds)	Threshold planning quantity, lower value (pounds)	Threshold planning quantity, upper value (pounds)
Ethylenediamine	107-15-3	5000	10000		

SARA 311/312 Hazardous chemical Yes

Classified hazard categories
Flammable (gases, aerosols, liquids, or solids)
Acute toxicity (any route of exposure)
Serious eye damage or eye irritation
Respiratory or skin sensitization

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Methanol	67-56-1	< 1

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Methanol (CAS 67-56-1)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Ethylenediamine (CAS 107-15-3)

Safe Drinking Water Act (SDWA) Contains component(s) regulated under the Safe Drinking Water Act.

US state regulations

US. Massachusetts RTK - Substance List

Ethylenediamine (CAS 107-15-3)
Methanol (CAS 67-56-1)

US. New Jersey Worker and Community Right-to-Know Act

Ethylenediamine (CAS 107-15-3)
Methanol (CAS 67-56-1)

US. Pennsylvania Worker and Community Right-to-Know Law

Ethylenediamine (CAS 107-15-3)
Methanol (CAS 67-56-1)

US. Rhode Island RTK

Ethylenediamine (CAS 107-15-3)

Methanol (CAS 67-56-1)

California Proposition 65

WARNING: This product can expose you to Methanol, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Developmental toxin

Methanol (CAS 67-56-1) Listed: March 16, 2012

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Ethylenediamine (CAS 107-15-3)
Methanol (CAS 67-56-1)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes

*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 13-April-2016

Revision date 24-April-2019

Version # 02

HMIS® ratings Health: 3
Flammability: 2
Physical hazard: 1

List of abbreviations PEL: Permissible Exposure Limit.
STEL: Short term exposure limit.
TWA: Time weighted average.

Disclaimer AB Specialty Silicones LLC cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.