



# Information Bulletin

## Gilsonite® Selects 325

### Principal Applications

Printing Inks (Gravure, Heat set, News ink)  
Paints & Stains  
Protective Coatings

### Properties

Viscosity (25°C, 30% solids, Magie 470)	2,000 - 8,000 cPs
Softening Point (ASTM E28-92)	154 - 169°C 310 - 335°F
Ash (ASTM D-271-70 M)	0.25 – 0.40% Typical 0.90% Max. Guaranteed
Moisture (AGC Method)	0.2 - 0.5% Typical 0.8% Max. Guaranteed
Penetration (25°C, 100 gm, 5 sec.)	0
Flash Point (COC)	316°C; 600°F
Sulfur	0.3%
Specific Gravity	1.04
Acid No.	< 3
Color In Mass	Black

### Typical Particle Sizing

(ASTM (E11-70))

	% Retained (cumulative)
	<u>Small Lump</u>
+ 4 mesh	--
+ 10 mesh	--
+ 35 mesh	--
+ 65 mesh	--
+ 100 mesh	--
+ 150 mesh	≥65%

### Solubility

Gilsonite® resin Selects 325 is readily soluble without heating in aromatic solvents (Benzene, Toluene, Xylene) and in most chlorinated solvents. It also soluble without heating in aliphatic and low aromatic solvents (VM&P and other Napthas, Ink Oils and Mineral Spirits), but mixing time is longer. Without heating, the pulverized grade is recommended. Gilsonite has limited solubility in most alcohols and ketones.

### Packaging

Gilsonite® GP Grade is available in 50 lb. And 25 kilo net multi-ply paper bags, which may be palletized and stretch wrapped. It is also available in bulk loaded trucks and in a variety of bulk bag sizes.

### Health & Safety

Gilsonite® is a naturally occurring hydrocarbon. There is no known history of dermatitis, lung disease or other health problems associated with handling of Gilsonite as supplied. Dusts are subject to combustion. Normal precautions used with flammable materials apply.

### REACH

Gilsonite is a naturally occurring mineral and not subject to REACH regulations.