

PROCESS AIDS REFERENCE GUIDE

ELASTOMER	CHEMLUBE® PROCESSING AID		
	BANBURY MIXING	MILLING & CALENDERING	MOLDING: COMPRESSION & INJECTION
Butyl	S	S	S
CPE	821, A	821, A	821, A
CR	821,A	821, A	821, A
EPDM	S	S	S
PC-EPDM	A, S	A, S	A, S
NBR	821, H	821, H	H
NR	C, L	C, L	L, T
SBR	C, L	C, H, L	C, H

Elastomer ID on Reverse Side

	CHEMLUBE® PROCESSING AID
Calcium Based	S
Ester Based	821, A, H
Zinc Based	C, L, T

PLEASE NOTE: The purpose of this data is to provide general information and advice. All our statements, formulations and recommendations are offered in good faith but without guarantee. The optimum selection is not an exact science. Most rubber compounds are made of multiple elastomers and the synergies between the accompanying ingredients may alter the processing aid's performance. Likewise, variations in manufacturing processes will have an impact on the encountered processing issues and the processing aid's performance.

Users of our products are themselves responsible for compliance with any legal provisions including those relating to patent laws and accident prevention. CHEMLUBE is a registered trademark of H.L. Blachford Ltd. of Canada.

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