Dowhon FKM Copolymer Precompound FD-NC Grades

RE Carroll

Chemwatch Hazard Alert Code: **3**

Chemwatch: **5591-91**
Version No: **3.1**
Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

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S.GHS.USA.EN.E

SECTION 1 Identification

Product Identifier

Product name	Dowhon FKM Copolymer Precompound FD-NC Grades
Chemical Name	Not Applicable
Synonyms	FD-201NC, FD-25NC, FD-40NC, FD-50NC
Proper shipping name	Environmentally hazardous substance, solid, n.o.s. (contains bisphenol AF benzyltriphenylphosphonium salt (1:1))
Chemical formula	Not Applicable
Other means of identification	Not Available

Recommended use of the chemical and restrictions on use

Relevant identified uses	Be used as material for oil seal, O-ring and hose.

Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	**R.E. Carroll, Inc.**
Address	1570 North Olden Avenue Ext. Trenton NJ 08638 United States
Telephone	+1 609 695 6211
Fax	+1 609 695 0102
Website	http://www.recarroll.com/
Email	orders@recarroll.com

Emergency phone number

Association / Organisation	**CHEMTREC**
Emergency telephone numbers	(800) 424-9300 (U.S.)
Emergency telephone number (International)	1-703-527-3887

SECTION 2 Hazard(s) identification

Classification of the substance or mixture

NFPA 704 diamond

Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification	Combustible Dust, Reproductive Toxicity Category 1B, Specific Target Organ Toxicity - Repeated Exposure Category 2, Hazardous to the Aquatic Environment Long-Term Hazard Category 2

Label elements

Hazard pictogram(s)	
Signal word	**Danger**

Hazard statement(s)

H360	May damage fertility or the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
	May form combustible dust concentrations in air

Hazard(s) not otherwise classified

Not Applicable

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P260	Do not breathe dust/fume.
P280	Wear protective gloves and protective clothing.
P273	Avoid release to the environment.
P202	Do not handle until all safety precautions have been read and understood.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.
P314	Get medical advice/attention if you feel unwell.
P391	Collect spillage.

Precautionary statement(s) Storage

P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
9011-17-0	>95	vinylidene fluoride/ hexafluoropropene copolymer
75768-65-9	1-3	bisphenol AF benzyltriphenylphosphonium salt (1:1)

SECTION 4 First-aid measures

Description of first aid measures

Eye Contact	If this product comes in contact with eyes: ‣ Wash out immediately with water. ‣ If irritation continues, seek medical attention. ‣ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. For THERMAL burns: ‣ Do NOT remove contact lens ‣ Lay victim down, on stretcher if available and pad **BOTH** eyes, make sure dressing does not press on the injured eye by placing thick pads under dressing, above and below the eye. ‣ Seek urgent medical assistance, or transport to hospital.
Skin Contact	If skin or hair contact occurs: ‣ Flush skin and hair with running water (and soap if available). ‣ Seek medical attention in event of irritation. In case of burns: ‣ Immediately apply cold water to burn either by immersion or wrapping with saturated clean cloth. ‣ **DO NOT** remove or cut away clothing over burnt areas. **DO NOT** pull away clothing which has adhered to the skin as this can cause further injury. ‣ **DO NOT** break blister or remove solidified material. ‣ Quickly cover wound with dressing or clean cloth to help prevent infection and to ease pain. ‣ For large burns, sheets, towels or pillow slips are ideal; leave holes for eyes, nose and mouth. ‣ **DO NOT** apply ointments, oils, butter, etc. to a burn under any circumstances. ‣ Water may be given in small quantities if the person is conscious. ‣ Alcohol is not to be given under any circumstances. ‣ Reassure. ‣ Treat for shock by keeping the person warm and in a lying position. ‣ Seek medical aid and advise medical personnel in advance of the cause and extent of the injury and the estimated time of arrival of the patient. For thermal burns: ‣ Decontaminate area around burn. ‣ Consider the use of cold packs and topical antibiotics. For first-degree burns (affecting top layer of skin) ‣ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. ‣ Use compresses if running water is not available. ‣ Cover with sterile non-adhesive bandage or clean cloth. ‣ Do NOT apply butter or ointments; this may cause infection. ‣ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. For second-degree burns (affecting top two layers of skin) ‣ Cool the burn by immerse in cold running water for 10-15 minutes. ‣ Use compresses if running water is not available. ‣ Do NOT apply ice as this may lower body temperature and cause further damage. ‣ Do NOT break blisters or apply butter or ointments; this may cause infection. ‣ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape.

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	To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort): - Lay the person flat. - Elevate feet about 12 inches. - Elevate burn area above heart level, if possible. - Cover the person with coat or blanket. - Seek medical assistance. For third-degree burns Seek immediate medical or emergency assistance. In the mean time: - Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. - Separate burned toes and fingers with dry, sterile dressings. - Do not soak burn in water or apply ointments or butter; this may cause infection. - To prevent shock see above. - For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. - Have a person with a facial burn sit up. - Check pulse and breathing to monitor for shock until emergency help arrives.
Inhalation	- If fumes, aerosols or combustion products are inhaled remove from contaminated area. - Other measures are usually unnecessary.
Ingestion	- If swallowed do **NOT** induce vomiting. - If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. - Observe the patient carefully. - Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. - Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. - Seek medical advice.

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.
For polytetrafluoroethylene (PTFE) and other related polyfluorinated polymers:
Pyrolysis products of this material have been known to produce an influenza-like syndrome in man, lasting 24-48 hours.
(ILO)

SECTION 5 Fire-fighting measures

Extinguishing media

- Do NOT direct a solid stream of water or foam into burning molten material; this may cause spattering and spread the fire.
- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog - Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility	- Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Special protective equipment and precautions for fire-fighters

Fire Fighting	- Alert Fire Brigade and tell them location and nature of hazard. - Wear breathing apparatus plus protective gloves. - Prevent, by any means available, spillage from entering drains or water courses. - Use water delivered as a fine spray to control fire and cool adjacent area. - **DO NOT** approach containers suspected to be hot. - Cool fire exposed containers with water spray from a protected location. - If safe to do so, remove containers from path of fire. - Equipment should be thoroughly decontaminated after use.
Fire/Explosion Hazard	- Combustible solid which burns but propagates flame with difficulty; it is estimated that most organic dusts are combustible (circa 70%) - according to the circumstances under which the combustion process occurs, such materials may cause fires and / or dust explosions. - Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions). - Avoid generating dust, particularly clouds of dust in a confined or unventilated space as dusts may form an explosive mixture with air, and any source of ignition, i.e. flame or spark, will cause fire or explosion. Dust clouds generated by the fine grinding of the solid are a particular hazard; accumulations of fine dust (420 micron or less) may burn rapidly and fiercely if ignited - particles exceeding this limit will generally not form flammable dust clouds; once initiated, however, larger particles up to 1400 microns diameter will contribute to the propagation of an explosion. - In the same way as gases and vapours, dusts in the form of a cloud are only ignitable over a range of concentrations; in principle, the concepts of lower explosive limit (LEL) and upper explosive limit (UEL) are applicable to dust clouds but only the LEL is of practical use; - this is because of the inherent difficulty of achieving homogeneous dust clouds at high temperatures (for dusts the LEL is often called the "Minimum Explosible Concentration", MEC). - When processed with flammable liquids/vapors/mists,ignitable (hybrid) mixtures may be formed with combustible dusts. Ignitable mixtures will increase the rate of explosion pressure rise and the Minimum Ignition Energy (the minimum amount of energy required to ignite dust clouds - MIE) will be lower than the pure dust in air mixture. The Lower Explosive Limit (LEL) of the vapour/dust mixture will be lower than the individual LELs for the vapors/mists or dusts. - A dust explosion may release of large quantities of gaseous products; this in turn creates a subsequent pressure rise of explosive force capable of damaging plant and buildings and injuring people. - Usually the initial or primary explosion takes place in a confined space such as plant or machinery, and can be of sufficient force to damage or rupture the plant. If the shock wave from the primary explosion enters the surrounding area, it will disturb any settled dust layers, forming a second dust cloud, and often initiate a much larger secondary explosion. All large scale explosions have resulted from chain reactions of this type. - Dry dust can be charged electrostatically by turbulence, pneumatic transport, pouring, in exhaust ducts and during transport. - Build-up of electrostatic charge may be prevented by bonding and grounding.

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	‣ Powder handling equipment such as dust collectors, dryers and mills may require additional protection measures such as explosion venting. ‣ All movable parts coming in contact with this material should have a speed of less than 1-meter/sec. ‣ A sudden release of statically charged materials from storage or process equipment, particularly at elevated temperatures and/ or pressure, may result in ignition especially in the absence of an apparent ignition source. ‣ One important effect of the particulate nature of powders is that the surface area and surface structure (and often moisture content) can vary widely from sample to sample, depending of how the powder was manufactured and handled; this means that it is virtually impossible to use flammability data published in the literature for dusts (in contrast to that published for gases and vapours). ‣ Autoignition temperatures are often quoted for dust clouds (minimum ignition temperature (MIT)) and dust layers (layer ignition temperature (LIT)); LIT generally falls as the thickness of the layer increases. Combustion products include: carbon monoxide (CO) carbon dioxide (CO2) hydrogen fluoride other pyrolysis products typical of burning organic material. **CARE**: Contamination of heated / molten liquid with water may cause violent steam explosion, with scattering of hot contents. ‣ Polytetrafluoroethylene (PTFE) and related polyfluorinated polymers does not burn without an external flame. ‣ WARNING: Wear neoprene gloves when handling refuse from fire where polytetrafluoroethylene (PTFE) was present.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	Environmental hazard - contain spillage. ‣ Clean up all spills immediately. ‣ Avoid contact with skin and eyes. ‣ Wear impervious gloves and safety glasses. ‣ Use dry clean up procedures and avoid generating dust. ‣ Vacuum up (consider explosion-proof machines designed to be grounded during storage and use). ‣ Do NOT use air hoses for cleaning ‣ Place spilled material in clean, dry, sealable, labelled container.
Major Spills	Environmental hazard - contain spillage. Moderate hazard. ‣ **CAUTION**: Advise personnel in area. ‣ Alert Emergency Services and tell them location and nature of hazard. ‣ Control personal contact by wearing protective clothing. ‣ Prevent, by any means available, spillage from entering drains or water courses. ‣ Recover product wherever possible. ‣ **IF DRY:** Use dry clean up procedures and avoid generating dust. Collect residues and place in sealed plastic bags or other containers for disposal. **IF WET:** Vacuum/shovel up and place in labelled containers for disposal. ‣ **ALWAYS:** Wash area down with large amounts of water and prevent runoff into drains. ‣ If contamination of drains or waterways occurs, advise Emergency Services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	If Viton is used or tested at temperatures above >316 degrees C, the surface of the parts may contain HF or HF condensate, which may cause severe burns, sometimes with symptoms delayed for several hours. Wear neoprene or PVC (if temperature is below melting point of PVC) gloves when handling parts or equipment after exposure to such high temperatures. If condensate is expected, wash equipment and parts well with limewater (calcium hydroxide solution). Discard gloves after handling degraded Viton parts. ‣ The greatest potential for injury caused by molten materials occurs during purging of machinery (moulders, extruders etc.) ‣ It is essential that workers in the immediate area of the machinery wear eye and skin protection (such as full face, safety glasses, heat resistant gloves, overalls and safety boots) as protection from thermal burns. ‣ Fumes or vapours emitted from hot melted materials, during converting operations, may condense on overhead metal surfaces or exhaust ducts. The condensate may contain substances which are irritating or toxic. Avoid contact of that material with the skin. Wear rubber or other impermeable gloves when cleaning contaminated areas. ‣ Avoid process temperatures above decomposition temperatures. Overheating may occur at excessively high cylinder heats, overworking of the melt by wrong screw configuration, or by long dwell time in the machine. Under such conditions, thermal emissions and heat-degradation products might, without proper ventilation, reach hazardous concentrations in the converting area. Hot purgings should be collected only as thin flat strands to allow for rapid cooling. Hot purgings should be cooled by quenching in water in a well-ventilated area. ‣ Avoid all personal contact, including inhalation. ‣ Wear protective clothing when risk of exposure occurs. ‣ Use in a well-ventilated area. ‣ Prevent concentration in hollows and sumps. ‣ **DO NOT** enter confined spaces until atmosphere has been checked. ‣ **DO NOT** allow material to contact humans, exposed food or food utensils. ‣ Avoid contact with incompatible materials. ‣ When handling, **DO NOT** eat, drink or smoke. ‣ Keep containers securely sealed when not in use. ‣ Avoid physical damage to containers. ‣ Always wash hands with soap and water after handling. ‣ Work clothes should be laundered separately. Launder contaminated clothing before re-use. ‣ Use good occupational work practice. ‣ Observe manufacturer's storage and handling recommendations contained within this SDS.

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	‣ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained. ‣ Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions) ‣ Minimise airborne dust and eliminate all ignition sources. Keep away from heat, hot surfaces, sparks, and flame. ‣ Establish good housekeeping practices. ‣ Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds. ‣ Use continuous suction at points of dust generation to capture and minimise the accumulation of dusts. Particular attention should be given to overhead and hidden horizontal surfaces to minimise the probability of a "secondary" explosion. According to NFPA Standard 654, dust layers 1/32 in.(0.8 mm) thick can be sufficient to warrant immediate cleaning of the area. ‣ Do not use air hoses for cleaning. ‣ Minimise dry sweeping to avoid generation of dust clouds. Vacuum dust-accumulating surfaces and remove to a chemical disposal area. Vacuums with explosion-proof motors should be used. ‣ Control sources of static electricity. Dusts or their packages may accumulate static charges, and static discharge can be a source of ignition. ‣ Solids handling systems must be designed in accordance with applicable standards (e.g. NFPA including 654 and 77) and other national guidance. ‣ Do not empty directly into flammable solvents or in the presence of flammable vapors. ‣ The operator, the packaging container and all equipment must be grounded with electrical bonding and grounding systems. Plastic bags and plastics cannot be grounded, and antistatic bags do not completely protect against development of static charges. Empty containers may contain residual dust which has the potential to accumulate following settling. Such dusts may explode in the presence of an appropriate ignition source. ‣ Do NOT cut, drill, grind or weld such containers. ‣ In addition ensure such activity is not performed near full, partially empty or empty containers without appropriate workplace safety authorisation or permit.
Other information	‣ Store in original containers. ‣ Keep containers securely sealed. ‣ Store in a cool, dry area protected from environmental extremes. ‣ Store away from incompatible materials and foodstuff containers. ‣ Protect containers against physical damage and check regularly for leaks. ‣ Observe manufacturer's storage and handling recommendations contained within this SDS. For major quantities: ‣ Consider storage in bunded areas - ensure storage areas are isolated from sources of community water (including stormwater, ground water, lakes and streams}. ‣ Ensure that accidental discharge to air or water is the subject of a contingency disaster management plan; this may require consultation with local authorities.

Conditions for safe storage, including any incompatibilities

Suitable container	‣ Polyethylene or polypropylene container. ‣ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	For polytetrafluoroethylene (PTFE) and other related polyfluorinated polymers: Avoid storage with strong oxidising agents, tetrafluoroethylene, hexafluoroethylene, perfluoroisobutylene, carbonyl fluoride and hydrogen fluoride.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
vinylidene fluoride/ hexafluoropropene copolymer	30 mg/m3	330 mg/m3	2,000 mg/m3

Ingredient	Original IDLH	Revised IDLH
vinylidene fluoride/ hexafluoropropene copolymer	Not Available	Not Available
bisphenol AF benzyltriphenylphosphonium salt (1:1)	Not Available	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
bisphenol AF benzyltriphenylphosphonium salt (1:1)	E	≤ 0.01 mg/m³
Notes:	*Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.*	

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure.

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Local exhaust ventilation usually required. If risk of overexposure exists, wear approved respirator. Correct fit is essential to obtain adequate protection. Supplied-air type respirator may be required in special circumstances. Correct fit is essential to ensure adequate protection.
An approved self contained breathing apparatus (SCBA) may be required in some situations.
Provide adequate ventilation in warehouse or closed storage area. Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)
grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial velocity into zone of very high rapid air motion).	2.5-10 m/s (500-2000 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.
For molten materials:
Provide mechanical ventilation; in general such ventilation should be provided at compounding/ converting areas and at fabricating/ filling work stations where the material is heated. Local exhaust ventilation should be used over and in the vicinity of machinery involved in handling the molten material.
Keep dry!!
Processing temperatures may be well above boiling point of water, so wet or damp material may cause a serious steam explosion if used in unvented equipment.
For polytetrafluoroethylene (PTFE) and other related polyfluorinated polymers:
In processes such as extrusion moulding, engineering controls should be designed to draw thermal degeneration products from the workers breathing zone.
NOTE: When hydrogen fluoride is first detected continue to run equipment with the heat source to the polymer turned off. Ventilate the area and remove non-essential personnel from the area. In case of a major decomposition event evacuate all personnel immediately

Individual protection measures, such as personal protective equipment

Eye and face protection

- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection

See Hand protection below

Hands/feet protection

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.
Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.
Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:
· frequency and duration of contact,
· chemical resistance of glove material,
· glove thickness and
· dexterity
Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).
· When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
· When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
· Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
· Contaminated gloves should be replaced.
As defined in ASTM F-739-96 in any application, gloves are rated as:
· Excellent when breakthrough time > 480 min
· Good when breakthrough time > 20 min
· Fair when breakthrough time < 20 min
· Poor when glove material degrades
For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.
It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation

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	efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times. Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task. Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example: · Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. · Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. ▸ When handling hot materials wear heat resistant, elbow length gloves. ▸ Rubber gloves are not recommended when handling hot objects, materials ▸ Protective gloves eg. Leather gloves or gloves with Leather facing ▸ Neoprene rubber gloves Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present. ▸ polychloroprene. ▸ nitrile rubber. ▸ butyl rubber. ▸ FKM. ▸ polyvinyl chloride. Gloves should be examined for wear and/ or degradation constantly.
Body protection	See Other protection below
Other protection	▸ When handling hot or molten liquids, wear trousers or overalls outside of boots, to avoid spills entering boots. ▸ Usually handled as molten liquid which requires worker thermal protection and increases hazard of vapour exposure. ▸ **CAUTION:** Vapours may be irritating. ▸ Overalls. ▸ P.V.C apron. ▸ Barrier cream. ▸ Skin cleansing cream. ▸ Eye wash unit.

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	A-AUS / Class1 P2	-
up to 50	1000	-	A-AUS / Class 1 P2
up to 50	5000	Airline *	-
up to 100	5000	-	A-2 P2
up to 100	10000	-	A-3 P2
100+			Airline**

* - Continuous Flow ** - Continuous-flow or positive pressure demand
A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

For molten materials:
76a-p()
· Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
· The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
· Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
· Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
· Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU)
· Use approved positive flow mask if significant quantities of dust becomes airborne.
· Try to avoid creating dust conditions.
Class P2 particulate filters are used for protection against mechanically and thermally generated particulates or both.
P2 is a respiratory filter rating under various international standards, Filters at least 94% of airborne particles
Suitable for:
· Relatively small particles generated by mechanical processes eg. grinding, cutting, sanding, drilling, sawing.
· Sub-micron thermally generated particles e.g. welding fumes, fertilizer and bushfire smoke.
· Biologically active airborne particles under specified infection control applications e.g. viruses, bacteria, COVID-19, SARS

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Off-white rubber sheets; insoluble in water.

Physical state	Manufactured	**Relative density (Water = 1)**	1.80-1.82
Odour	Not Available	**Partition coefficient n-octanol / water**	Not Available
Odour threshold	Not Available	**Auto-ignition temperature (°C)**	Not Available

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pH (as supplied)	Not Applicable	**Decomposition temperature (°C)**	Not Available
Melting point / freezing point (°C)	Not Available	**Viscosity (cSt)**	Not Applicable
Initial boiling point and boiling range (°C)	Not Applicable	**Molecular weight (g/mol)**	Not Applicable
Flash point (°C)	>204	**Taste**	Not Available
Evaporation rate	Not Available	**Explosive properties**	Not Available
Flammability	Not Applicable	**Oxidising properties**	Not Available
Upper Explosive Limit (%)	Not Available	**Surface Tension (dyn/cm or mN/m)**	Not Applicable
Lower Explosive Limit (%)	Not Available	**Volatile Component (%vol)**	Not Available
Vapour pressure (kPa)	Not Applicable	**Gas group**	Not Available
Solubility in water	Immiscible	**pH as a solution (1%)**	Not Applicable
Vapour density (Air = 1)	Not Available	**VOC g/L**	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	▸ Unstable in the presence of incompatible materials. ▸ Product is considered stable. ▸ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. At temperatures of over 400 deg. C the polymer begins to decompose with the reaction becoming faster as temperature rises. Fumes from burning materials containing PTFE irritate the upper airway and may be harmful if exposure is prolonged. Overheated or burnt PTFE releases hydrogen fluoride (a highly irritating and corrosive gas) and small amounts of carbonyl fluoride (highly toxic). Processing for an overly long time or processing at overly high temperatures may cause generation and release of highly irritating vapours, which irritate eyes, nose, throat, causing red itching eyes, coughing, sore throat. Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled. If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures. Not normally a hazard due to non-volatile nature of product ▸ Usually handled as molten liquid which requires worker thermal protection and increases hazard of vapour exposure. ▸ **CAUTION:** Vapours may be irritating.
Ingestion	Overexposure is unlikely in this form. The material has **NOT** been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. High molecular weight material; on single acute exposure would be expected to pass through gastrointestinal tract with little change / absorption. Occasionally accumulation of the solid material within the alimentary tract may result in formation of a bezoar (concretion), producing discomfort.
Skin Contact	The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting. Molten material is capable of causing burns. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may cause transient discomfort characterised by tearing or conjunctival redness (as with windburn). Slight abrasive damage may also result.
Chronic	Harmful: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed. This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects. Ample evidence exists from experimentation that reduced human fertility is directly caused by exposure to the material. Ample evidence exists, from results in experimentation, that developmental disorders are directly caused by human exposure to the material. Poly (tetrafluoroethylene) is used in the treatment for a number of urological disorders. Exposure of some experimental animals by local injection showed persistent chronic inflammatory reaction on histology of the sites taken. Repeated administration of 25% Teflon PFA (a derivative of PTFE) produced liver and testicular changes but subsequent studies did not reproduce these effects. Results suggest that bisphenol AF could function as an endocrine-disrupting chemical by acting as an agonist or antagonist to perturb physiological processes. In vitro studies have indicated that bisphenol AF (BPAF) might be a more dangerous endocrine disruptor than bisphenol A (BPA). BPAF is predicted to be persistent in the environment, likely because of the presence of six fluorines in the molecule. In one study, BPAF was found in extracts of human female adipose tissue. There is a limited body of literature that suggests that hormonal activities, such as anti-androgenicity and anti-oestrogenicity, occur following exposure to BPAF.

Continued...

There is concern of potential exposure of the general population to bisphenol AF from its use as a monomer of polycarbonate and other polymers and resins, and the use of fluoroelastomer gaskets and hoses in food processing equipment. Although the production and use, and presumably the magnitude of human exposure of BPAF are much lower than BPA, the results of some in vitro and in vivo screening assays suggest that BPAF may be a more potent synthetic oestrogen than BPA. In an uterotrophic assay in immature female Sprague Dawley rats, daily subcutaneous injections of 200 mg/kg BPA for three days resulted in a 197% increase in the absolute blotted uterus weight compared to control, while exposure to 100 mg/kg BPAF resulted in a 337 % increase. In addition to oestrogenic effects, there is a limited amount of data suggesting other hormonal effects. BPAF demonstrated anti-androgenic activity, inhibiting the activity of dihydrotestosterone. In one study bisphenol AF significantly increased relative glans penis weight and decreased body weight gain. It was cytotoxic to Syrian hamster embryo (SHE) cells and Chinese hamster V79 cells. In SHE cells, it did not induce gene mutation or chromosomal aberration but did induce aneuploidy in the near-diploid range.
The effects of BPAF exposure on the testis and the related mechanisms of toxicity were investigated. Results demonstrate that BPAF induced inhibition of testosterone production primarily from the alteration of genes and proteins in the testosterone biosynthesis pathway.
This product contains a polymer with a functional group considered to be of high concern. Reactive groups not categorised are generally listed as high risk.
Bisphenol A may have effects similar to female sex hormones and when administered to pregnant women, may damage the foetus. It may also damage male reproductive organs and sperm.
Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.

	TOXICITY	IRRITATION
Dowhon FKM Copolymer Precompound FD-NC Grades	Oral (Rat) LD50: >5000 mg/kg*[2]	Not Available
vinylidene fluoride/ hexafluoropropene copolymer	Not Available	Not Available
bisphenol AF benzyltriphenylphosphonium salt (1:1)	Oral (Rat) LD50: >2000 mg/kg[1]	Eye: no adverse effect observed (not irritating)[1]
		Skin: no adverse effect observed (not irritating)[1]
Legend:	*1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances*	

VINYLIDENE FLUORIDE/ HEXAFLUOROPROPENE COPOLYMER

No significant acute toxicological data identified in literature search.

BISPHENOL AF BENZYLTRIPHENYLPHOSPHONIUM SALT (1:1)

Only limited empirical toxicological data are available for PTPTT. No evidence of mutagenicity was observed in Salmonella typhimurium strains TA98, TA100, TA1537 and TA1538 exposed to PTPTT with or without metabolic activation (Environment Canada 2009a). The acute toxicity is low, with an LD50 of 4385 mg/kg in rats (Environment Canada 2009a). Predictions for carcinogenicity, genotoxicity, developmental toxicity and reproductive toxicity were predominately negative (DEREK 2008; TOPKAT 2008; CASETOX 2008; Leadscope 2009).
The various members of the bisphenol family produce hormone like effects, seemingly as a result of binding to estrogen receptor-related receptors (ERRs; not to be confused with estrogen receptors)
For bisphenol AF
Repeat dose toxicity:
NOAEL for systemic toxicity was achieved at 30 mg/kg/day because effects at 30 mg/kg/day were not considered to represent an adverse health effect for systemic toxicity.
The NOAEL for reproduction in female rats could not be established as pregnancy rates were reduced at the lowest tested concentration compared to the controls.
The NOEL and NOAEL for first generation offspring was 100 mg/kg/day
During the treatment period, a dose-dependent decrease in overall mean body weight gain was apparent in mid to high dose groups of both toxicity and recovery phase males and females exposed to the test item when compared to controls; this decrease in overall weight gain was largely attributable to lower body weight gain and body weight losses. Another finding is the possible endocrine effects (estrogenic effects properties) as demonstrated by the Leydig cell atrophy and irregular estrous cycles noted in the studies. This effect correlate with the reduced secretory content in prostate and seminal vesicles with no evidence of recovery. Effect on estrous cycles also correlate with the failure in mating and inability to achieve pregnancy
Bisphenol AF meets the criteria for classification under reproductive toxicity in accordance with GHS and Regulation (EC) No 1272/2008 (CLP). Category 1B, a Presumed human reproductive toxicant.
Whereas bisphenol A binds with human estrogen-related receptor gamma (ERR-gamma), bisphenol AF all but ignores ERR-gamma. Instead, bisphenol AF activates ERR-alpha and binds to and disables ERR-beta
A suspected estrogen-related receptors (ERR) binding agent:
Estrogen-related receptors (ERR, oestrogen-related receptors) are so named because of sequence homology with estrogen receptors but do not appear to bind estrogens or other tested steroid hormones. The ERR family have been demonstrated to control energy homeostasis, oxidative metabolism and mitochondrial biogenesis ,while effecting mammalian physiology in the heart, brown adipose tissue, white adipose tissue, placenta, macrophages, and demonstrated additional roles in diabetes and cancer.
ERRs bind enhancers throughout the genome where they exert effects on gene regulation
Although their overall functions remain uncertain, they also share DNA-binding sites, co-regulators, and target genes with the conventional estrogen receptors ERalpha and ERbeta and may function to modulate estrogen signaling pathways.
· ERR-alpha has wide tissue distribution but it is most highly expressed in tissues that preferentially use fatty acids as energy sources such as kidney, heart, brown adipose tissue, cerebellum, intestine, and skeletal muscle. ERRalpha has been detected in normal adrenal cortex tissues, in which its expression is possibly related to adrenal development, with a possible role in fetal adrenal function, in dehydroepiandrosterone (DHEAS) production in adrenarche, and also in steroid production of post-adrenarche/adult life. DHEA and other adrenal androgens such as androstenedione, although relatively weak androgens, are responsible for the androgenic effects of adrenarche, such as early pubic and axillary hair growth, adult-type body odor, increased oiliness of hair and skin, and mild acne.
· ERR-beta is a nuclear receptor . Its function is unknown; however, a similar protein in mouse plays an essential role in placental development
· ERR-gamma is a nuclear receptor that behaves as a constitutive activator of transcription. There is evidence that bisphenol A functions as an endocrine disruptor by binding strongly to ERRgamma BPA as well as its nitrated and chlorinated metabolites seems to binds strongly to ERR-gamma (dissociation constant = 5.5 nM), but not to the estrogen receptor (ER). BPA binding to ERR-gamma preserves its basal constitutive activity.Different expression of ERR-gamma in different parts of the body may account for variations in bisphenol A effects. For instance, ERR-gamma has been found in high concentration in the placenta, explaining reports of high bisphenol A accumulation there
The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a bridging carbon. This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics.
Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were

Continued...

	remarkable differences in activity. Several derivatives of BPA exhibited significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases growth hormone in a thyroid hormone-dependent manner. However, BPA and several other derivatives did not show such activity. Results suggest that the 4-hydroxyl group of the A-phenyl ring and the B-phenyl ring of BPA derivatives are required for these hormonal activities, and substituents at the 3,5-positions of the phenyl rings and the bridging alkyl moiety markedly influence the activities. Bisphenols promoted cell proliferation and increased the synthesis and secretion of cell type-specific proteins. When ranked by proliferative potency, the longer the alkyl substituent at the bridging carbon, the lower the concentration needed for maximal cell yield; the most active compound contained two propyl chains at the bridging carbon. Bisphenols with two hydroxyl groups in the para position and an angular configuration are suitable for appropriate hydrogen bonding to the acceptor site of the oestrogen receptor. In vitro cell models were used to evaluate the ability of 22 bisphenols (BPs) to induce or inhibit estrogenic and androgenic activity. BPA, Bisphenol AF (BPAF), bisphenol Z (BPZ), bisphenol C (BPC), tetramethyl bisphenol A (TMBPA), bisphenol S (BPS), bisphenol E (BPE), 4,4-bisphenol F (4,4-BPF), bisphenol AP (BPAP), bisphenol B (BPB), tetrachlorobisphenol A (TCBPA), and benzylparaben (PHBB) induced estrogen receptor (ER)alpha and/or ERbeta-mediated activity. With the exception of BPS, TCBPA, and PHBB, these same BPs were also androgen receptor (AR) antagonists. Only 3 BPs were found to be ER antagonists. Bisphenol P (BPP) selectively inhibited ERbeta-mediated activity and 4-(4-phenylmethoxyphenyl)sulfonylphenol (BPS-MPE) and 2,4-bisphenol S (2,4-BPS) selectively inhibited ERalpha-mediated activity. None of the BPs induced AR-mediated activity.

Acute Toxicity	✗	**Carcinogenicity**	✗
Skin Irritation/Corrosion	✗	**Reproductivity**	✓
Serious Eye Damage/Irritation	✗	**STOT - Single Exposure**	✗
Respiratory or Skin sensitisation	✗	**STOT - Repeated Exposure**	✓
Mutagenicity	✗	**Aspiration Hazard**	✗

Legend: ✗ *– Data either not available or does not fill the criteria for classification*
✓ *– Data available to make classification*

SECTION 12 Ecological information

Toxicity

Dowhon FKM Copolymer Precompound FD-NC Grades

Endpoint	Test Duration (hr)	Species	Value	Source
Not Available	Not Available	Not Available	Not Available	Not Available

vinylidene fluoride/ hexafluoropropene copolymer

Endpoint	Test Duration (hr)	Species	Value	Source
Not Available	Not Available	Not Available	Not Available	Not Available

bisphenol AF benzyltriphenylphosphonium salt (1:1)

Endpoint	Test Duration (hr)	Species	Value	Source
NOEC(ECx)	72h	Algae or other aquatic plants	0.009mg/l	2
EC50	72h	Algae or other aquatic plants	0.087mg/l	2
LC50	96h	Fish	1.2mg/l	2
EC50	48h	Crustacea	0.79mg/l	2

Legend: *Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 Disposal considerations

Waste treatment methods

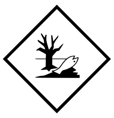
Product / Packaging disposal	Removal of bisphenol A (BPA) from aqueous solutions was accomplished by adsorption of enzymatically generated quinone derivatives on chitosan beads. The use of chitosan in the form of beads was found to be more effective because heterogeneous removal of BPA with chitosan beads was much faster than homogeneous removal of BPA with chitosan solutions, and the removal efficiency was enhanced by increasing the amount of chitosan beads dispersed in the BPA solutions and BPA was completely removed by quinone adsorption in the presence of chitosan beads more than 0.10 cm3/cm3. In addition, a variety of bisphenol derivatives were completely or effectively removed by the procedure constructed in this study, although the enzyme dose or the amount of chitosan beads was further increased as necessary for some of the bisphenol derivatives used.

Continued...

	M. Suzuki, and E Musashi J Appl Polym Sci, 118(2):721 - 732; October 2010 - **DO NOT** allow wash water from cleaning or process equipment to enter drains. - It may be necessary to collect all wash water for treatment before disposal. - In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. - Where in doubt contact the responsible authority.

SECTION 14 Transport information

Labels Required

<table>
<tr><td></td><td></td></tr>
<tr><td>Marine Pollutant</td><td></td></tr>
</table>

Land transport (DOT)

<table>
<tr><td>UN number or ID number</td><td>3077</td></tr>
<tr><td>UN proper shipping name</td><td>Environmentally hazardous substance, solid, n.o.s. (contains bisphenol AF benzyltriphenylphosphonium salt (1:1))</td></tr>
<tr><td>Transport hazard class(es)</td><td><table><tr><td>Class</td><td>9</td></tr><tr><td>Subsidiary risk</td><td>Not Applicable</td></tr></table></td></tr>
<tr><td>Packing group</td><td>III</td></tr>
<tr><td>Environmental hazard</td><td>Environmentally hazardous</td></tr>
<tr><td>Special precautions for user</td><td><table><tr><td>Hazard Label</td><td>9</td></tr><tr><td>Special provisions</td><td>8, 146, 335, 384, 441, A112, B54, B120, IB8, IP3, N20, N91, T1, TP33</td></tr></table></td></tr>
</table>

For Individual Packages of Environmentally Hazardous Substances meeting the descriptions of UN 3077 or UN 3082 that contain LESS THAN the reportable quantity (5 kg or 5 L) - Not Regulated
For Individual Packages of Environmentally Hazardous Substances meeting the descriptions of UN 3077 or UN 3082 that contain MORE THAN the reportable quantity (5 kg or 5 L) - Regulated and classified as below:

Air transport (ICAO-IATA / DGR)

<table>
<tr><td>UN number</td><td>3077</td></tr>
<tr><td>UN proper shipping name</td><td>Environmentally hazardous substance, solid, n.o.s. (contains bisphenol AF benzyltriphenylphosphonium salt (1:1))</td></tr>
<tr><td>Transport hazard class(es)</td><td><table><tr><td>ICAO/IATA Class</td><td>9</td></tr><tr><td>ICAO / IATA Subrisk</td><td>Not Applicable</td></tr><tr><td>ERG Code</td><td>9L</td></tr></table></td></tr>
<tr><td>Packing group</td><td>III</td></tr>
<tr><td>Environmental hazard</td><td>Environmentally hazardous</td></tr>
<tr><td>Special precautions for user</td><td><table><tr><td>Special provisions</td><td>A97 A158 A179 A197 A215</td></tr><tr><td>Cargo Only Packing Instructions</td><td>956</td></tr><tr><td>Cargo Only Maximum Qty / Pack</td><td>400 kg</td></tr><tr><td>Passenger and Cargo Packing Instructions</td><td>956</td></tr><tr><td>Passenger and Cargo Maximum Qty / Pack</td><td>400 kg</td></tr><tr><td>Passenger and Cargo Limited Quantity Packing Instructions</td><td>Y956</td></tr><tr><td>Passenger and Cargo Limited Maximum Qty / Pack</td><td>30 kg G</td></tr></table></td></tr>
</table>

Sea transport (IMDG-Code / GGVSee)

<table>
<tr><td>UN number</td><td>3077</td></tr>
<tr><td>UN proper shipping name</td><td>ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (contains bisphenol AF benzyltriphenylphosphonium salt (1:1))</td></tr>
<tr><td>Transport hazard class(es)</td><td><table><tr><td>IMDG Class</td><td>9</td></tr><tr><td>IMDG Subrisk</td><td>Not Applicable</td></tr></table></td></tr>
<tr><td>Packing group</td><td>III</td></tr>
<tr><td>Environmental hazard</td><td>Marine Pollutant</td></tr>
<tr><td>Special precautions for user</td><td><table><tr><td>EMS Number</td><td>F-A, S-F</td></tr><tr><td>Special provisions</td><td>274 335 966 967 969</td></tr><tr><td>Limited Quantities</td><td>5 kg</td></tr></table></td></tr>
</table>

Continued...

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
vinylidene fluoride/ hexafluoropropene copolymer	Not Available
bisphenol AF benzyltriphenylphosphonium salt (1:1)	Not Available

Transport in bulk in accordance with the IGC Code

Product name	Ship Type
vinylidene fluoride/ hexafluoropropene copolymer	Not Available
bisphenol AF benzyltriphenylphosphonium salt (1:1)	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

vinylidene fluoride/ hexafluoropropene copolymer is found on the following regulatory lists

US DOE Temporary Emergency Exposure Limits (TEELs)	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

bisphenol AF benzyltriphenylphosphonium salt (1:1) is found on the following regulatory lists

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

Section 313 (TRI): No
Section 302 (EHS): No
Section 112(r): No

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 hazard categories

Flammable (Gases, Aerosols, Liquids, or Solids)	No
Gas under pressure	No
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	Yes
Carcinogenicity	No
Acute toxicity (any route of exposure)	No
Reproductive toxicity	Yes
Skin Corrosion or Irritation	No
Respiratory or Skin Sensitization	No
Serious eye damage or eye irritation	No
Specific target organ toxicity (single or repeated exposure)	Yes
Aspiration Hazard	No
Germ cell mutagenicity	No
Simple Asphyxiant	No
Hazards Not Otherwise Classified	No

US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

None Reported

State Regulations

US. California Proposition 65

None listed

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia	Yes

Continued...

National Inventory	Status
Non-Industrial Use	
Canada - DSL	Yes
Canada - NDSL	No (vinylidene fluoride/ hexafluoropropene copolymer; bisphenol AF benzyltriphenylphosphonium salt (1:1))
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	No (vinylidene fluoride/ hexafluoropropene copolymer)
Japan - ENCS	No (bisphenol AF benzyltriphenylphosphonium salt (1:1))
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (vinylidene fluoride/ hexafluoropropene copolymer; bisphenol AF benzyltriphenylphosphonium salt (1:1))
Vietnam - NCI	No (bisphenol AF benzyltriphenylphosphonium salt (1:1))
Russia - FBEPH	No (bisphenol AF benzyltriphenylphosphonium salt (1:1))
Legend:	*Yes = All CAS declared ingredients are on the inventory* *No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.*

SECTION 16 Other information

Revision Date	05/04/2023
Initial Date	02/03/2023

SDS Version Summary

Version	Date of Update	Sections Updated
3.1	05/04/2023	Toxicological information - Chronic Health, Hazards identification - Classification, Identification of the substance / mixture and of the company / undertaking - Synonyms, Name

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC－TWA: Permissible Concentration-Time Weighted Average
PC－STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit。
IDLH: Immediately Dangerous to Life or Health Concentrations
ES: Exposure Standard
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index
AIIC: Australian Inventory of Industrial Chemicals
DSL: Domestic Substances List
NDSL: Non-Domestic Substances List
IECSC: Inventory of Existing Chemical Substance in China
EINECS: European INventory of Existing Commercial chemical Substances
ELINCS: European List of Notified Chemical Substances
NLP: No-Longer Polymers
ENCS: Existing and New Chemical Substances Inventory
KECI: Korea Existing Chemicals Inventory
NZIoC: New Zealand Inventory of Chemicals
PICCS: Philippine Inventory of Chemicals and Chemical Substances
TSCA: Toxic Substances Control Act
TCSI: Taiwan Chemical Substance Inventory
INSQ: Inventario Nacional de Sustancias Químicas
NCI: National Chemical Inventory
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

end of SDS