# **SAFETY DATA SHEET**

PROCESS DISTILLATE - d-Limonene WS7

## Section 1. Identification

**GHS** product identifier

: PROCESS DISTILLATE

Other means of identification

: Not available.

**Product type** 

: Liquid.

#### Relevant identified uses of the substance or mixture and uses advised against

Not applicable.

**Supplier's details**: Interstate Commodities Corp.

117 N. Main Street

Suite 2B

: ChemTel:

(864) 640-8635

**Distributor** : R.E. Carroll, Inc.

1570 N. Olden Ave., Trenton N.J. 08638-3204 (609) 695-6211/(800) 257-9365 www.recarroll.com

**Emergency telephone** 

number (with hours of

800-255-3924 (24 hours)

operation)

## Section 2. Hazards identification

**OSHA/HCS** status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture

: FLAMMABLE LIQUIDS - Category 3

SKIN CORROSION/IRRITATION - Category 2

SKIN SENSITIZATION - Category 1

#### **GHS label elements**

Hazard pictograms :





Signal word

: Warning

**Hazard statements** 

: Flammable liquid and vapor. Causes skin irritation.

May cause an allergic skin reaction.

## **Precautionary statements**

**Prevention** 

: Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Avoid breathing vapor. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Response

: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical attention.

**Storage** 

: Store in a well-ventilated place. Keep cool.

**Disposal** 

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Hazards not otherwise** 

classified

None known.

# Section 3. Composition/information on ingredients

Substance/mixture
Other means of
identification

: Mixture: Not available.

#### **CAS number/other identifiers**

CAS number : Not applicable.

Product code : MC7000

Ingredient name	%	CAS number
Proprietary	Proprietary	-
Proprietary	Proprietary	-

THE INDIVIDUAL CHEMICAL IDENTITIES OF THE INGREDIENTS OF THIS MIXTURE ARE CONSIDERED TO BE PROPRIETARY INFORMATION AND TRADE SECRETS. AS SUCH THEY ARE WITHELD IN ACCORDANCE WITH THE PROVISIONS OF CFR 1910.1200 OF TITLE 29.

# CERTAIN HAZARDOUS SUBTANCES WHICH CONTRIBUTE SIGNFICANTLY TO THE HAZARDS OF THIS PRODUCT ARE LISTED ABOVE IN THE INGREDIENT SECTION.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First aid measures

#### **Description of necessary first aid measures**

**Eye contact** 

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

**Inhalation** 

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

**Skin contact** 

: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

## Most important symptoms/effects, acute and delayed

#### Potential acute health effects

Eye contactInhalationNo known significant effects or critical hazards.No known significant effects or critical hazards.

**Skin contact**: Causes skin irritation. May cause an allergic skin reaction.

**Ingestion** : No known significant effects or critical hazards.

## Section 4. First aid measures

### **Over-exposure signs/symptoms**

Eye contact : Adverse symptoms may include the following:

> pain or irritation watering redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:

> irritation redness

Ingestion : No specific data.

#### Indication of immediate medical attention and special treatment needed, if necessary

: Treat symptomatically. Contact poison treatment specialist immediately if large Notes to physician

quantities have been ingested or inhaled.

**Specific treatments** : No specific treatment.

**Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash

contaminated clothing thoroughly with water before removing it, or wear gloves.

#### See toxicological information (Section 11)

## Section 5. Fire-fighting measures

#### **Extinguishing media**

Suitable extinguishing

media

Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

Specific hazards arising from the chemical

: Flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Runoff to sewer may create fire or explosion hazard.

**Hazardous thermal** decomposition products : Decomposition products may include the following materials: carbon dioxide

carbon monoxide

**Special protective actions** for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

**Special protective** equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

## Section 6. Accidental release measures

#### **Environmental precautions**

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

#### Methods and materials for containment and cleaning up

#### **Small spill**

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively. or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

#### Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## Section 7. Handling and storage

#### Precautions for safe handling

#### **Protective measures**

Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

### Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

# including any incompatibilities

**Conditions for safe storage**, : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

# Section 8. Exposure controls/personal protection

#### **Control parameters**

Occupational exposure limits

None.

### **Appropriate engineering** controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

# Section 8. Exposure controls/personal protection

# **Environmental exposure** controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

#### **Individual protection measures**

#### **Hygiene measures**

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

#### **Eye/face protection**

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

#### **Skin protection**

**Hand protection** 

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

#### **Body protection**

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

#### Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

#### **Respiratory protection**

: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

# Section 9. Physical and chemical properties

#### **Appearance**

Physical state : Liquid.

**Color** : Colorless to light yellow.

Odor : Citrus other.
Odor threshold : Not available.
pH : Not available.
Melting point : Not available.
Boiling point : Not available.

Flash point : Closed cup: 38.3°C (100.9°F)

Evaporation rate : Not available.

Flammability (solid, gas) : Not available.

Lower and upper explosive : Not available.

(flammable) limits

Vapor pressure : Not available.
Vapor density : Not available.
Relative density : 0.8690
Solubility : Not available.

# Section 9. Physical and chemical properties

Partition coefficient: n-

octanol/water

: Not available.

**Auto-ignition temperature** 

: Not available. **Decomposition temperature**: Not available.

**Viscosity** 

: Not available.

## Section 10. Stability and reactivity

: No specific test data related to reactivity available for this product or its ingredients. Reactivity

**Chemical stability** : The product is stable.

**Possibility of hazardous** reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

**Conditions to avoid** 

: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

**Incompatible materials** 

: Reactive or incompatible with the following materials: oxidizing materials

**Hazardous decomposition** products

: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

# Section 11. Toxicological information

### Information on toxicological effects

#### **Acute toxicity**

Product/ingredient name	Result	Species	Dose	Exposure
Proprietary	LD50 Dermal LD50 Oral	Rabbit Rat	>5000 mg/kg 4400 mg/kg	-
Proprietary	LD50 Dermal LD50 Oral	Rabbit Rat	>5000 mg/kg >5000 mg/kg	-

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Proprietary	Skin - Mild irritant	Rabbit	-	24 hours 10 Percent	-
Proprietary	Skin - Moderate irritant	Rabbit	-	24 hours 500 milligrams	-

#### **Sensitization**

Not available.

#### **Mutagenicity**

Not available.

#### Carcinogenicity

Not available.

#### Classification

Product/ingredient name	OSHA	IARC	NTP
Proprietary	-	3	-

### Reproductive toxicity

Not available.

## **Teratogenicity**

# Section 11. Toxicological information

Not available

## Specific target organ toxicity (single exposure)

Not available.

#### Specific target organ toxicity (repeated exposure)

Not available.

#### **Aspiration hazard**

Name	Result
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on the likely

routes of exposure

: Not available.

#### Potential acute health effects

Eye contactInhalationNo known significant effects or critical hazards.No known significant effects or critical hazards.

**Skin contact**: Causes skin irritation. May cause an allergic skin reaction.

**Ingestion** : No known significant effects or critical hazards.

#### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact**: Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : No specific data.

**Skin contact**: Adverse symptoms may include the following:

irritation redness

**Ingestion**: No specific data.

#### Delayed and immediate effects and also chronic effects from short and long term exposure

#### **Short term exposure**

Potential immediate

effects

: Not available.

Potential delayed effects : Not available.

**Long term exposure** 

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

#### Potential chronic health effects

Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to

very low levels.

Carcinogenicity
 No known significant effects or critical hazards.
 Mutagenicity
 No known significant effects or critical hazards.
 Teratogenicity
 No known significant effects or critical hazards.
 Developmental effects
 No known significant effects or critical hazards.
 Fertility effects
 No known significant effects or critical hazards.

#### **Numerical measures of toxicity**

#### **Acute toxicity estimates**

PROCESS DISTILLATE – WS7	
Section 11. Toxicological i	nformation
Route	ATE value
Oral	7944 mg/kg

# Section 12. Ecological information

#### **Toxicity**

Product/ingredient name	Result	Species	Exposure
	Acute EC50 421 μg/l Fresh water Acute EC50 688 μg/l Fresh water	, , ,	48 hours 96 hours

#### Persistence and degradability

Not available.

#### **Bioaccumulative potential**

Product/ingredient name	LogPow	BCF	Potential
Proprietary	4.2	1022	high

#### **Mobility in soil**

Soil/water partition coefficient (Koc)

: Not available.

### Other adverse effects

: No known significant effects or critical hazards.

## Section 13. Disposal considerations

### **Disposal methods**

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

# **Section 14. Transport information**

	DOT Classification	TDG Classification	Mexico Classification	ADR/RID	IMDG	IATA
UN number	UN2319	UN2319	UN2319	UN2319	UN2319	UN2319

# Section 14. Transport information

0000011 171	Transport	IIIIOIIIIati	<b>911</b>			
UN proper shipping name	TERPENE HYDROCARBONS, N. O. S.; FLAMMABLE LIQUID (Proprietary)	TERPENE HYDROCARBONS, N. O. S.; FLAMMABLE LIQUID ((R)-p- mentha-1, 8-diene)	TERPENE HYDROCARBONS, N. O. S.; FLAMMABLE LIQUID ((R)-p- mentha-1, 8-diene)	TERPENE HYDROCARBONS, N. O. S.; FLAMMABLE LIQUID ((R)-p- mentha-1, 8-diene)	TERPENE HYDROCARBONS, N. O. S.; FLAMMABLE LIQUID ((R)-p- mentha-1, 8-diene)	TERPENE HYDROCARBONS, N. O. S.; FLAMMABLE LIQUID ((R)-p- mentha-1, 8-diene)
Transport hazard class(es)	3	3	3	3	3	3
Packing group	III	III	III	III	III	III
Environmental hazards	No.	No.	No.	Yes.	Yes.	No.
Additional information	This product may be reclassified as "Combustible Liquid," unless transported by vessel or aircraft. Nonbulk packages (less than or equal to 119 gal) of combustible liquids are not regulated as hazardous materials.	-	-	The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.	The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.	The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to Annex II of MARPOL 73/78 and the IBC Code

# Section 15. Regulatory information

**U.S. Federal regulations** 

: TSCA 8(a) CDR Exempt/Partial exemption: Not determined

Not determined.

Clean Air Act Section 112 : Not listed

(b) Hazardous Air **Pollutants (HAPs)** 

Clean Air Act Section 602

**Class I Substances** 

: Not listed

Clean Air Act Section 602 **Class II Substances** 

: Not listed

: 9/1/2016.

Date of issue/Date of revision

Date of previous issue

: 8/11/2016.

Version :6

# Section 15. Regulatory information

**DEA List I Chemicals** 

(Precursor Chemicals)

: Not listed

DEA List II Chemicals (Essential Chemicals)

: Not listed

#### **SARA 302/304**

#### **Composition/information on ingredients**

No products were found.

SARA 304 RQ : Not applicable.

**SARA 311/312** 

Classification : Fire hazard

Immediate (acute) health hazard

#### **Composition/information on ingredients**

Name	%	Fire hazard	Sudden release of pressure			Delayed (chronic) health hazard
Proprietary	,	Yes.	No.	No.	Yes.	No.
Proprietary		Yes.	No.	No.	Yes.	No.

#### State regulations

Massachusetts: None of the components are listed.New York: None of the components are listed.New Jersey: None of the components are listed.Pennsylvania: None of the components are listed.

California Prop. 65

**WARNING:** This product contains a chemical known to the State of California to cause cancer.

Ingredient name	Cancer	Reproductive		Maximum acceptable dosage level
Proprietary	Yes.	No.	No.	No.

#### International regulations Chemical Weapon Convention List

Schedules I. II & III Chemicals Not listed.

#### Montreal Protocol (Annexes A. B. C. E)

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

### Rotterdam Convention on Prior Inform Consent (PIC)

Not listed.

#### **UNECE Aarhus Protocol on POPs and Heavy Metals**

Not listed.

#### **International lists**

## **National inventory**

Australia : Not determined.
Canada : Not determined.
China : Not determined.
Europe : Not determined.

# Section 15. Regulatory information

Japan : Not determined.

Malaysia : Not determined.

New Zealand : Not determined.

Philippines : Not determined.

Republic of Korea : Not determined.

Taiwan : Not determined.

## Section 16. Other information

#### Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910. 1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

#### National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

#### **History**

Date of printing : 9/1/2016.

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revision

Date of previous issue : 8/11/2016.

Version : 6

**Key to abbreviations** : ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

References : Not available.

✓ Indicates information that has changed from previously issued version.

#### Notice to reader

## Section 16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.